

Hydraulic



FABRICATION

Straight Folding Brakes
Box and Pan Brakes



STANDARD FINGER ASSORTMENT, WIDTH AND NR. OF FINGERS:

SIZE		410-6 / 412-6	612-6 / 616-6	810-6 / 825 / 816-6	1010-6 / 1014-6 / 1016-6	1216-6 / 1218-6	4018-6 / 4022-6
76mm	3"	3	6	6	6	6	6
101mm	4"	2	3	4	4	6	6
127mm	5"	5	6	10	10	10	10
152mm	6"	1	2	2	6	9	11
TOTAL		11	17	22	26	31	33

With:

- NC angle control
- Hardened 2-piece fingers
- Hydraulic clamping
- Hydraulic bending
- Box depth to 6"

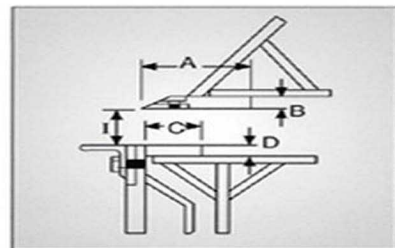
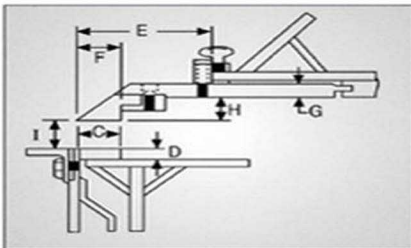
DIMENSIONS

UNIT: mm

MODEL	V-412 V-612 V-816	V-812 V-1014	V-1016	V-1218 V-4022	V-412-6 V-612-6	V-816-6	V-812-6 V-1014-6	V-1016-6 V-4022-6	VH-412-6 VH-612-6 VH-812-6	VH-1014-6 VH-1216-6 VH-4018-6
A	80	100	100	100						
B	16	25	20	25						
C	50	50	50	50	50	50	50	50	50	50
D	23	23	20	23	23	20	23	20	23	23
E					150	150	150	150	150	150
F					50	50	50	50	50	50
G					30	20	30	25	30	30
H					33	33	33	33	33	33
I	40	53	53	53	40	40	53	53	53	100

Optional:

- NC backgauges 800mm or 1250mm
- Extra radius fingers
- Special custom fingers



MODEL	VH-412-6	VH-410-6	VH-612-6	VH-610-6	VH-812-6	VH-810-6	VH-1014-6	VH-1010-6	VH-1216-6	VH-4018-6	
BENDING LENGTH	1220mm(48')	1220mm(48')	1830mm(72')	1830mm(72')	2440mm(96')	2540mm(100')	3048mm(120')	3048mm(120')	3700mm(145')	4000mm(157')	
BENDING CAPACITY	MILD STEEL	2.5mm(12GA)	3.5mm(10GA)	2.5mm(12GA)	3.5mm(10GA)	2.5mm(12GA)	3.5mm(10GA)	2.0mm(14GA)	3.5mm(10GA)	1.6mm(16GA)	1.2mm(18GA)
	STAINLESS STEEL	1.6mm(16GA)	2.5mm(12GA)	1.6mm(16GA)	2.5mm(12GA)	1.6mm(16GA)	2.5mm(12GA)	1.2mm(18GA)	2.5mm(12GA)	0.8mm(22GA)	0.6mm(24GA)
BENDING ANGLE	0-135'	0-135'	0-135'	0-135'	0-135'	0-135'	0-135'	0-135'	0-135'	0-135'	
BEAM ADJUSTMENT	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	25mm(1")	
MIN REVERSE BEND	16mm(1/2")	25mm(13/16")	16mm(1/2")	25mm(13/16")	16mm(1/2")	25mm(13/16")	16mm(1/2")	25mm(13/16")	16mm(1/2")	16mm(1/2")	
MOTOR (HP)	2	5	2	5	3	5	3	5	3	3	
PACKING SIZE (mm)	2100 x 1150 x 1680	2100 x 1150 x 1750	2700 x 1150 x 1680	2800 x 1100 x 1750	3350 x 1150 x 1680	3350 x 1150 x 1800	3900 x 1150 x 1680	3900 x 1150 x 1800	4700 x 1200 x 1700	4850 x 1200 x 1700	
PACKING WEIGHT	1000Kgs	1750Kgs	1900Kgs	2400Kgs	2360Kgs	2700Kgs	2650Kgs	3500Kgs	3200Kgs	3300Kgs	

